

Work Order ID 130310

130310

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Item ID: D2278 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Step Leg
 Start Date: 3/4/2015 Start Qty: 20.00 *20* Cust Item ID:
 Required Date: 3/4/2015 Req'd Qty: 20.00 *20* Customer:
 Reference:

Approvals: Process Plan: MCS Date: 150304 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2278	Rev F								
100	FLOW WATER JET	0.00							
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D2278 Dwg Rev: <u>F</u> Prog Rev: <u>F</u> 2- Deburr if necessary								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
38
9-89
MAR 11 2015

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 Required Date: 3/4/2015 Req'd Qty: 20.00 ***20*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

MLS 15-03-13
 MF
 15-3-12

Picklist Print

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Parent Item: D2278

D2278

Parent Item Name: Step Leg

Start Date: 3/4/2015

Required Date: 3/4/2015

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 05-11-07 JLM
 IPP Rev:B Now 6061-T6 06-06-23 JLM
 IPP Rev C New flat pattern 08.01.11 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.080		Purchased	No			100	sf	254.1168	0.9815	21			
M6061T6S 080										**		Jm15-3-6	
6061-T6 .080 Sheet													

Location

Loc Qty

Loc Code

MAT020

254.1168

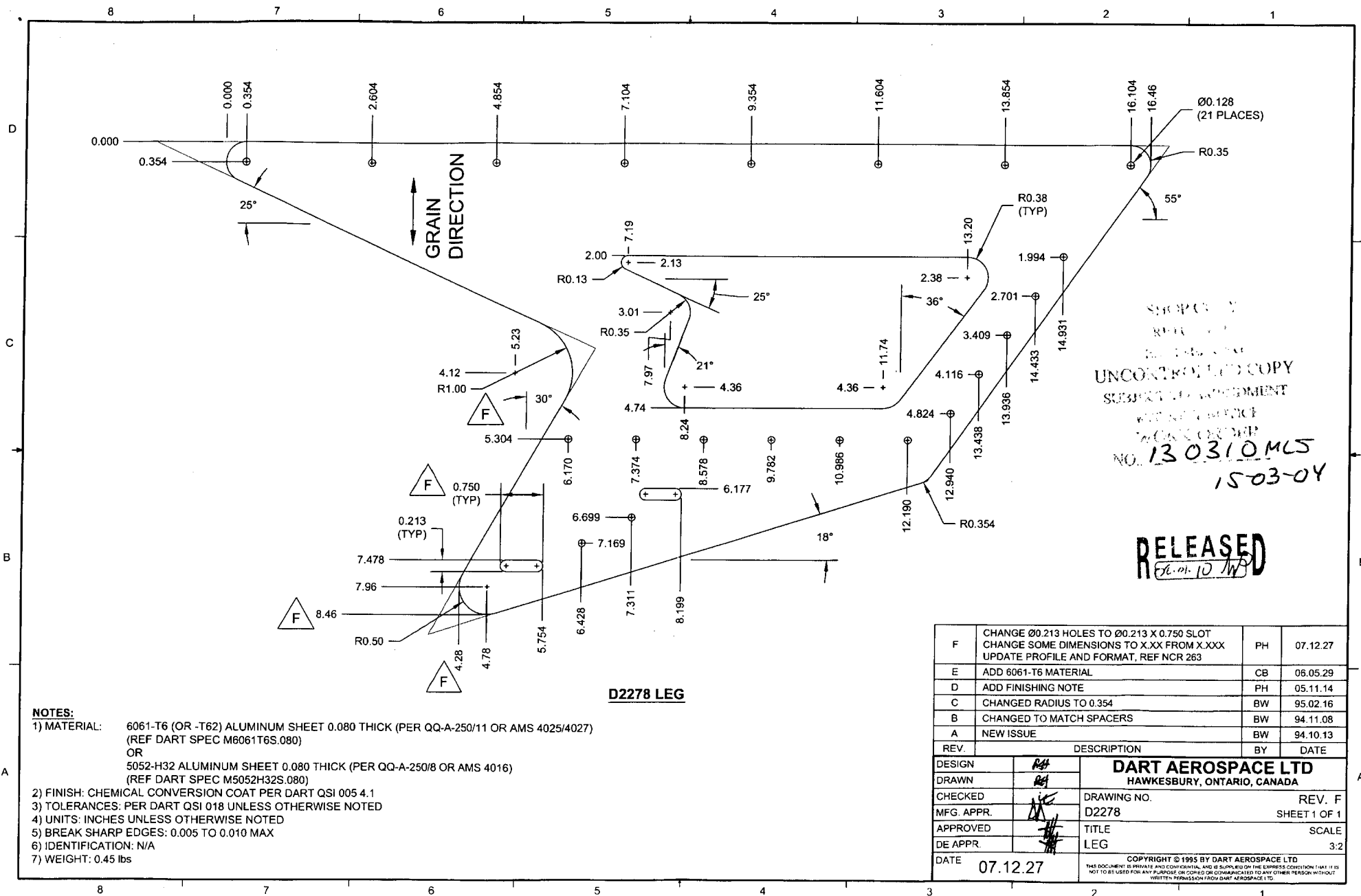
m130530

67

m130560

187.1168

130530



UNCONTROLLED COPY
SUBJECT TO AMENDMENT
NO. 130310MLS
1503-04

F	CHANGE Ø0.213 HOLES TO Ø0.213 X 0.750 SLOT CHANGE SOME DIMENSIONS TO X.XX FROM X.XXX UPDATE PROFILE AND FORMAT, REF NCR 263	PH	07.12.27
E	ADD 6061-T6 MATERIAL	CB	06.05.29
D	ADD FINISHING NOTE	PH	05.11.14
C	CHANGED RADIUS TO 0.354	BW	95.02.16
B	CHANGED TO MATCH SPACERS	BW	94.11.08
A	NEW ISSUE	BW	94.10.13
REV.	DESCRIPTION	BY	DATE
DESIGN	Rev	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	Rev		
CHECKED	Rev		
MFG. APPR.	Rev		
DE APPR.	Rev		
DATE	07.12.27	DRAWING NO.	REV. F
		D2278	SHEET 1 OF 1
		TITLE	SCALE
		LEG	3:2
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